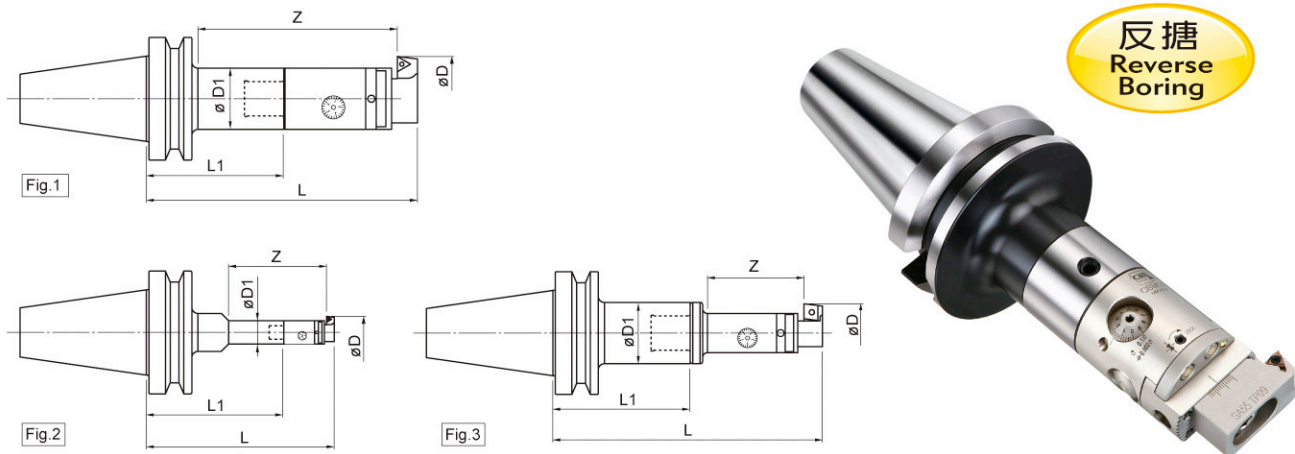


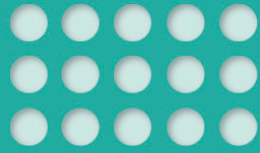
CBM精密微調反搪孔刀+LBK刀柄 (MAS 403BT)

CBM Micro Adjustment Boring Head+LBK Shank (MAS 403BT)



組合規格 Tools Connection		樣式 Fig	搪孔範圍 Boring Ranges øD (mm)	有效長 Z (mm)	總長 Length L (mm)	刀桿長 L1 (mm)	刀桿外徑 øD1 (mm)	重量 (kg) Weight
搪頭型號 Type	刀桿 LBK Shank							
CBM18A-SA18	BT30-LBK2-80	3	20-25	40	140	80	24	0.70
CBM18B-SA18				65	165			0.74
CBM22-SA22	BT30-LBK1-70	1	24-32	70	110	70	19	0.59
CBM27-SA27				90	130			0.77
CBM35-SA35	BT30-LBK3-80	1	38-52	100	145	80	31	1.06
CBM45-SA45				110	150			1.51
CBM55-SA55	BT30-LBK5-60	1	60-84	90	145	60	50	1.84
CBM68-SA68				105	160			3.00
CBM18A-SA18	BT40-LBK2-85	3	20-25	40	145	85	24	1.20
CBM18B-SA18				65	170			1.24
CBM22-SA22	BT40-LBK1-75	1	24-32	70	115	75	19	1.09
CBM27-SA27				85	130			1.26
CBM27-SA27	BT40-LBK2-85	1	31-41	90	135	85	24	1.27
CBM35-SA35				105	150			1.32
CBM35-SA35	BT40-LBK3-95	1	38-52	110	160	95	31	1.56
CBM45-SA45				140	190			1.86
CBM45-SA45	BT40-LBK4-85	1	50-65	120	165	85	39	2.01
CBM55-SA55				165	210			2.61
CBM55-SA55	BT40-LBK5-75	1	60-84	100	160	75	50	2.34
CBM55-SA68				150	210			3.34
CBM55-SA68	BT40-LBK5-75	1	78-115	110	170	75	50	2.41
CBM55-SA100				160	220			3.41
CBM55-SA100	BT40-LBK5-75	1	110-164	110	170	75	50	2.52
CBM55-CB150-RCM100-SA100				160	220			3.52
CBM55-CB150-RCM100-SA100	BT40-LBK5-75	1	160-214	135	195	75	50	3.43
CBM68-SA68				185	245			4.43
CBM68-SA68	BT40-LBK6-65	1	78-115	105	165	65	64	3.30
CBM68-SA100				155	215			4.70
CBM68-SA100				205	265			5.90
CBM68-SA100	BT40-LBK6-65	1	110-164	105	165	65	64	3.41
CBM68-SA100				155	215			4.81
CBM68-SA100				205	265			6.01
CBM68-CB150-RCM100-SA100	BT40-LBK6-65	1	160-214	130	190	65	64	4.32
CBM68-CB150-RCM100-SA100				180	240			5.72
CBM68-CB150-RCM100-SA100				230	290			6.92
CBM100-SA100	BT40-BST-70	1	110-164	130	190	70	95	5.98
CBM100-CB150-RCM100-SA100				160-214	215			155

★紅字標示為高長徑比，需使用刀尖R0.2刀片，並降低轉速與進給。★The red font are in high times depth boring, please use tip R0.2 insert for machining, also reduce speed and feed.



規格 Specifications:

組合規格 Tools Connection		樣式 Fig	搪孔範圍 Boring Ranges $\phi D(\text{mm})$	有效長 Z (mm)	總長 Length L (mm)	刀桿長 L1 (mm)	刀桿外徑 $\phi D1$ (mm)	重量 (kg) Weight
搪頭型號 Type	刀桿 LBK Shank							
CBM18A-SA18	BT50-LBK2-125	3	20-25	40	185	125	39/24	4.00
CBM18B-SA18				65	210			4.04
CBM22-SA22	BT50-LBK1-115	2	24-32	70	155	115	31/19	4.09
CBM27-SA27	BT50-LBK2-125		31-41	105	175	125	39/24	4.07
CBM35-SA35	BT50-LBK3-125	1	38-52	130	190	125	31	4.46
CBM45-SA45	BT50-LBK4-115			50-65	140	195		115
	BT50-LBK4-145		170		225	145	5.11	
CBM55-SA55	BT50-LBK5-105		60-84	120	190	105	50	5.54
	BT50-LBK5-180			195	265	180		6.54
CBM55-SA68	BT50-LBK5-105		78-115	130	200	105		5.61
	BT50-LBK5-180			205	275	180		6.61
CBM55-SA100	BT50-LBK5-105		110-164	130	200	105		5.72
	BT50-LBK5-180			205	275	180		6.72
CBM55-CB150-RCM100-SA100	BT50-LBK5-105		160-214	155	225	105		7.52
	BT50-LBK5-180			230	300	180		8.52
CBM68-SA68	BT50-LBK6-95		78-115	125	195	95		64
	BT50-LBK6-170	200		270	170	8.30		
	BT50-LBK6-230	260		330	230	9.60		
	BT50-LBK6-290	320		390	290	11.00		
	BT50-LBK6-350	2	< $\phi 90=260$ > $\phi 90=380$	450	350	90/64	15.50	
CBM68-SA100	BT50-LBK6-95	1	110-164	125	195	95	64	6.50
	BT50-LBK6-170			200	270	170		8.30
	BT50-LBK6-230			260	330	230		9.60
	BT50-LBK6-290			320	390	290		11.00
	BT50-LBK6-350	2	380	450	350	90/64	15.50	
CBM68-CB150-RCM100-SA100	BT50-LBK6-95	1	160-214	150	220	95	64	9.89
	BT50-LBK6-170			225	295	170		11.69
	BT50-LBK6-230			280	355	230		12.99
	BT50-LBK6-290			345	415	290		14.39
	BT50-LBK6-350	2	405	475	350	90/64	18.89	
CBM100-SA100	BT50-BST-100	1	110-164	150	220	100	95	7.88
	BT50-BST-150			200	270	150		9.58
	BT50-BST-200			250	320	200		12.38
	BT50-BST-250			300	370	250		14.28
	BT50-BST-300			350	420	300		17.18
	BT50-BST-350			400	470	350		19.58
	BT50-BST-400			450	520	400		22.08
	BT50-BST-400			475	545	400		23.02
CBM100-CB150-RCM100-SA100	BT50-BST-100	1	160-214	175	245	100	95	8.82
	BT50-BST-150			225	295	150		10.52
	BT50-BST-200			275	345	200		13.32
	BT50-BST-250			325	395	250		15.22
	BT50-BST-300			375	445	300		18.12
	BT50-BST-350			425	495	350		20.52
	BT50-BST-400			475	545	400		23.02